

## **BUREAU OF AIR POLLUTION CONTROL**

901 South Stewart Street, Suite 4001 • Carson City, NV 89701-5249 phone: 775-687-9350 • www.ndep.nv.gov/baqp • fax: 775-687-6396

# Facility ID No. A0390

# Permit No. AP1041-2255

## MERCURY OPERATING PERMIT TO CONSTRUCT

**Issued to:** Hycroft Resources & Development, Inc. (Hereinafter referred to as *the Permittee*)

Mailing Address: P.O. BOX 3030, WINNEMUCCA, NV 89446

**Physical Address:** 55 MILES WEST OF WINNEMUCCA, NV ON JUNGO ROAD **General Facility Location:** SECTIONS 23 – 27, AND 34 - 36, T 35N, R 29E SECTIONS 19, 20, AND 31, T 35N, R 30E

MDB&M (HA 28 BLACK ROCK DESERT) (HUMBOLDT COUNTY)

System (	1 – Mercury Retort #1
U 4.001	Mercury Retort #1, manufactured by Summit Valley Equipment & Engineering, LLC., model number 40MR1E
3. System (	2 – Furnace #1
ΓU 4.002	Smelting Furnace #1, manufactured by Summit Valley Equipment & Engineering, LLC., model number MF 101
C. System (	3 – Mercury Retort #2
TU 4.003	Mercury Retort #2, manufactured by Summit Valley Equipment & Engineering, LLC., model number 40MR1E
D. System (	4 – Mercury Retort #3
TU 4.004	Mercury Retort #3, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-001
E. System 0	5 – Mercury Retort #4
	5 - Mercury Retort #4  Mercury Retort #4, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-011
TU 4.005	
TU 4.005	Mercury Retort #4, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-011
TU 4.005  F. System 0  TU 4.006	Mercury Retort #4, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-011  6 - Mercury Retort #5
F. System 0 TU 4.006  G. System 0	Mercury Retort #4, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-011  6 - Mercury Retort #5  Mercury Retort #5, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-021
F. System 0 TU   4.006  G. System 0 TU   4.007	Mercury Retort #4, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-011  6 - Mercury Retort #5  Mercury Retort #5, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-021  7 - Smelting Furnace #2

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## **Section I. General Conditions**

The Permittee must comply with, but is not limited to, all conditions of Nevada Administrative Code (NAC) 445B.3611-3689 "Nevada Mercury Air Emissions Control Program", inclusive.

#### A. Records Retention. NAC 445B.3679.2(a)

*The Permittee* of a Mercury Operating Permit to Construct shall retain records of all required monitoring data and support information for (5) years after the date of the sample collection, measurement, report or analysis. Supporting information includes, without limitation, all records regarding calibration and maintenance of the monitoring equipment and all original strip-chart recordings for continuous monitoring instrumentation.

#### B. Severability. NAC 445B.3679.2(b)

Each of the conditions and requirements of the Mercury Operating Permit to Construct is severable and, if any are held invalid, the remaining conditions and requirements continue in effect.

#### C. <u>Compliance/Noncompliance.</u> NAC 445B.3679.2(c)

*The Permittee* must comply with all conditions of the Mercury Operating Permit to Construct. Any noncompliance constitutes a violation and is grounds for:

- 1. An action for noncompliance;
- 2. The revoking and reissuing, or the terminating of the Mercury Operating Permit to Construct by the Director; or
- 3. The reopening or revising of the Mercury Operating Permit to Construct by the holder of the Mercury Operating Permit to Construct as directed by the Director.

#### D. Defense to Noncompliance. NAC 445B.3679.2(d)

The need to halt or reduce activity to maintain compliance with the conditions of the Mercury Operating Permit to Construct is not a defense to noncompliance with any conditions of the Mercury Operating Permit to Construct.

#### E. <u>Cause.</u> NAC 445B.3679.2(e)

The Director may revise, revoke and reissue, reopen and revise, or terminate the Mercury Operating Permit to Construct for cause.

#### F. Property Rights/Exclusive Privilege. NAC 445B.3679.2(f)

The Mercury Operating Permit to Construct does not convey any property rights or any exclusive privilege.

#### G. Information Request from Director. NAC 445B.3679.2(g)

**The Permittee** shall provide the Director, in writing and within a reasonable time, with any information that the Director requests to determine whether cause exists for revoking or terminating the Mercury Operating Permit to Construct or to determine compliance with the conditions of this Mercury Operating Permit to Construct.

#### H. Right to Entry. NAC 445B.3679.2(h)

The Permittee shall allow the Director or any authorized representative of the Director, upon the presentation of credentials, to:

- 1. Enter upon the premises of *the Permittee* where:
  - a. The thermal unit that emits mercury is located;
  - b. Activity related to mercury emissions is conducted; or
  - c. Records are kept pursuant to the conditions of the Mercury Operating Permit to Construct.
- 2. Have access to and copy, during normal business hours, any records that are kept pursuant to the conditions of the Mercury Operating Permit to Construct;
- 3. Inspect, at reasonable times, any facilities, practices, operations, or equipment, including any equipment for monitoring or controlling air pollution, that are regulated or required pursuant to the Mercury Operating Permit to Construct; and
- 4. Sample or monitor, at reasonable times, substances or parameters to determine compliance with the conditions of the Mercury Operating Permit to Construct or applicable requirements.

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## **Section I. General Conditions (continued)**

#### I. Certify True and Accurate. NAC 445B.3679.2(i)

A responsible official of the stationary source shall certify that, based on information and belief formed after reasonable inquiry, the statements made in any document required to be submitted by any condition of the Mercury Operating Permit to Construct are true, accurate and complete.

#### J. Yearly Reporting. NAC 445B.3679.3(b)(c)(d)

*The Permittee* will submit yearly reports including, but not limited to, throughput, production, fuel consumption, hours of operation, emissions and mercury co-product. These reports will be submitted on the form provided by the Bureau of Air Pollution Control for all emission units/systems specified on the form. The completed form must be submitted to the Bureau of Air Pollution Control no later than March 1 annually for the preceding calendar year, unless otherwise approved by the Bureau of Air Pollution Control.

#### K. Facilities Operation. NAC 445B.227

#### The Permittee may not:

- 1. Operate a stationary source of air pollution unless the control equipment for air pollution that is required by applicable requirements or conditions of the Mercury Operating Permit to Construct are installed and operating.
- 2. Disconnect, alter, modify or remove any of the control equipment for air pollution or modify any procedure required by an applicable requirement or condition of the Mercury Operating Permit to Construct.

#### L. Excess Emissions. NAC 445B.232

- 1. Scheduled maintenance or testing or scheduled repairs which may result in excess emissions of regulated air pollutants prohibited by NAC 445B.001 to 445B.3689, inclusive, must be approved by the Director and performed during a time designated by the Director as being favorable for atmospheric ventilation.
- The Director must be notified in writing of the time and expected duration at least 24 hours in advance of any scheduled maintenance which may result in excess emissions of regulated air pollutants prohibited by NAC 445B.001 to 445B.3689, inclusive.
- 3. The Director must be notified in writing or by telephone of the time and expected duration at least 24 hours in advance of any scheduled repairs which may result in excess emissions of regulated air pollutants prohibited by NAC 445B.001 to 445B.3689, inclusive.
- 4. The Director must be notified of any excess emissions within 24 hours after any malfunction or upset of the process equipment or equipment for controlling pollution or during startup or shutdown of such equipment. The telephone number for the notification is (775) 687-9350.
- 5. *The Permittee*, as the owner or operator of an affected facility, shall provide the Director, within 15 days after any malfunction, upset, startup, shutdown, or human error which results in excess emissions, sufficient information to enable the Director to determine the seriousness of the excess emissions. The information must include at least the following:
  - a. The identity of the stack or other point of emission, or both, where the excess emissions occurred.
  - b. The estimated magnitude of the excess emissions expressed in units of the applicable limitation on emission and the operating data and methods used in estimating the magnitude of the excess emissions.
  - c. The time and duration of the excess emissions.
  - d. The identity of the equipment causing the excess emissions.
  - e. If the excess emissions were the result of a malfunction, the steps taken to remedy the malfunction and the steps taken or planned to prevent the recurrence of the malfunction.
  - f. The steps taken to limit the excess emissions.
  - g. Documentation that the equipment for controlling air pollution, process equipment, or processes were at all times maintained and operated, to a maximum extent practicable, in a manner consistent with good practice for minimizing emissions.

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## **Section I. General Conditions (continued)**

#### M. Construction Requirements. NAC 445B.250

1. Early Reduction Credit (ERC), New, or Modified Thermal Units

The *Permittee* shall provide the Director written notification of:

- a. The date that construction or reconstruction of an affected facility is commenced, postmarked no later than 30 days after such date. This requirement shall not apply to mass-produced facilities which are purchased in completed form.
- b. The anticipated date of initial startup of an affected facility, postmarked not more than 60 days and not less than 30 days prior to such date.
- c. The actual date of initial startup of an affected facility, postmarked within 15 days after such date.

#### N. Annual Testing. NAC 445B.3679.3

Before the conclusion of each calendar year, the Permittee shall:

- 1. Conduct and record a Method 29 (or alternative test method approved by the Director) compliance test for mercury on the exhaust stack of **Systems 01 through System 08** consisting of three valid runs. Each of the three test runs must collect a sample volume of 1.7 dry standard cubic meters (60 dscf) or be conducted for up to two hours in an effort to collect this sample volume (NAC 445B.3679.3).
- 2. Simultaneously, during the Method 29 (or alternative test method approved by the Director) compliance test, conduct and record a material assay from **Systems 01 through System 08**. One representative sample shall be taken during each test run. Total mercury content shall be determined using EPA Method 7471B (cold vapor atomic adsorption analysis) (or alternative test method approved by the Director) (NAC 445B.3679.3).
- 3. Conduct tests of performance under such conditions as the Director specifies to the operator of the plant based on representative performance of the affected facility. The owner or operator shall make available to the Director such records as may be necessary to determine the conditions of the test of performance. Operations during periods of startup, shutdown and malfunction must not constitute representative conditions of a test of performance unless otherwise specified in the applicable standard (NAC 445B.252.3).
- 4. Give notice to the Director 30 days before the test of performance to allow the Director to have an observer present. A written testing procedure for the test of performance must be submitted to the Director at least 30 days before the test of performance to allow the Director to review the proposed testing procedures (NAC 445B.252.4).
- 5. Furnish the Director within 60 days after completing the performance tests a written and electronic report of the results of the performance tests. All information and analytical results of testing and sampling must be certified as to the truth and accuracy and as to their compliance with NAC 445B.001 to 445B.3689 (NAC 445B.252.8).

#### O. Annual Reporting.

#### **The Permittee** shall:

- 1. Report mercury co-product on an annual basis (NAC 445B.3679(3)(d)).
- 2. Report the level of mercury emissions on an annual basis which must be based on mercury emissions test data (NAC 445B.3679(3)(c)).

#### P. Expiration and Extension. NAC 445B.3687

- 1. If construction will occur in one phase, a mercury operating permit to construct for a new or modified thermal unit that emits mercury expires if construction is not commenced within 18 months after the date of issuance thereof or construction of the thermal unit that emits mercury is delayed for 18 months after initiated. The Director may extend the date on which the construction may be commenced upon a showing that the extension is justified.
- 2. If construction will occur in more than one phase, the projected date of the commencement of construction of each phase of construction must be approved by the Director. A mercury operating permit to construct expires if the initial phase of construction is not commenced within 18 months after the projected date of the commencement of construction approved by the Director. The Director may extend only the date on which the initial phase of construction may be commenced upon a showing that the extension is justified.

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## **Section I. General Conditions (continued)**

- Q. Nevada Mercury Control Program Implementation Requirements
  - 1. The NvMACT for **TU4.001 through TU4.003** must be implemented not later than 24 months after the issuance of this mercury operating permit to construct (NAC 445B.3679.3(a)(2)(I)).
    - a. The issuance date for **TU4.001** and **TU4.002** is **May 20, 2009**.
    - b. The issuance date for TU4.003 is March 14, 2011.
  - 2. Construction on **System 04 through System 08** must commence within 18 months after the issuance date. The issuance date for **System 04 through System 08** is Date Month, 2013. The NvMACT for **System 04 through System 08** each must be implemented upon starup.
  - 3. The Permittee shall provide the Director written notification of:
    - a. The date of implementation of NvMACT pursuant to NAC 445B.3679.3(a)(2)(i) postmarked within 15 days after such date. (NAC 445B.3679.2(g))
- R. <u>SIP Article 2.5.4 Federally Enforceable SIP Requirement.</u>

Breakdown or upset, determined by the Director to be unavoidable and not the result of careless or marginal operations, shall not be considered a violation of these regulations.

\*\*\*\*\*\*\* End of General Conditions \*\*\*\*\*\*\*\*



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## **Section II. Specific Operating Conditions**

**A.** Thermal Unit #TU 4.001 location North 4,526.99 km, East 358.93 km, UTM (Zone 11)

A. S	A. System 01 – Mercury Retort	
TU	4.001	Mercury Retort , manufactured by Summit Valley Equipment & Engineering, LLC., model number 40MR1E

#### 1. Air Pollution Equipment

- a. Exhaust gases from TU 4.001 shall be ducted to a control system with 100% capture consisting of:
  - i. Mercury Condenser (MC-001) with chiller, manufactured by Summit Valley Equipment & Engineering, LLC.
  - ii. **Sulfur-Impregnated Carbon Adsorption Bed (CA-001)**, manufactured by Summit Valley Equipment & Engineering, LLC.

#### b. Stack Parameters

- i. Height: 12.6 ftii. Diameter: 0.5 ft
- iii. Stack temperature: 80°F
- iv. Flow: Maximum volume flow rate of 107 actual cubic feet per minute (acfm).
- v. TU 4.001 is ducted to a single stack.

#### 2. Construction Requirements (NAC 445B.250)

The *Permittee* shall provide the Director written notification of:

- a. The date that construction of **TU 4.001** is commenced, postmarked no later than 30 days after such date.
- b. The anticipated date of initial startup of **TU 4.001**, postmarked not more than 60 days and not less than 30 days prior to such date.
- c. The actual date of initial startup of **TU 4.001**, postmarked within 15 days after such date.

#### 3. Operating Requirements

- a. <u>Limitations of Operation</u> NAC 445B.3679.3
  - i. The maximum allowable batch weight for **TU 4.001** shall not exceed **1.15 tons** of **precious metal bearing material**. Precious metal bearing material shall consist only of the following:
    - (a) Precious metal precipitate from the Merrill Crowe circuit;
    - (b) Slag collected from TU 4.002;
    - (c) Dust collected from the baghouse of TU4.002; and
    - (d) Precious metal bearing sludge collected from the refinery sump.
  - ii. Mercury emissions from **TU 4.001** shall not exceed 7.0 x 10<sup>-4</sup> grains per dry standard cubic foot (gr/dscf).
  - iii Hours
    - (a) **TU 4.001** may operate a total of 24 hours per day.
    - (b) **TU 4.001** may operate a total of 8,760 hours per calendar year.

#### b. Work Practice Standards NAC 445B.3679.3

- i. During heating TU 4.001 shall be placed under negative gauge pressure above 200 mmHg.
- ii. The maximum exhaust gas temperature at the discharge of MC-001 for TU 4.001 shall not exceed 110°F.
- iii. The water flow rate entering MC-001 shall be maintained at or above 59 gallons per minute.
- iv. Condensed mercury from MC-001 shall be collected monthly.
- v. CA-001 shall contain no less than 550 pounds of sulfur-impregnated carbon.
- vi. The pressure differential across CA-001 shall not exceed 12.85 inches of water
- vii. The water temperature entering **MC-001** shall be maintained at or below 40°F.

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## **Section II. Specific Operating Conditions (continued)**

#### A. Thermal Unit #TU 4.001 (continued)

- viii. Precious metal bearing material shall be retorted in pans specified by the retort manufacturer and not exceed the volume capacity specified by the manufacturer, per pan.
- ix. Replace the sulfur-impregnated carbon according to the following schedule:
  - (a) Conduct an initial sampling of the sulfur-impregnated carbon every calendar quarter. A representative sample shall be taken and analyzed. The depth of the sample location shall be recorded. Using this sample the percentage of mercury by weight shall be calculated. Sampling will continue quarterly, at the same sample depth location, until 70 % of the 20% by weight of the carbon loading capacity, as specified by the manufacturer, is reached. Upon reaching 70% of the 20% by weight of the carbon loading capacity, sampling of the carbon will occur monthly until 75% of the 20% by weight of the carbon loading capacity is reached. The carbon will be replaced with an equivalent performing sulfur impregnated carbon no later than 30 days after reaching 75% of the 20% by weight of the carbon loading capacity. The required mercury analysis shall be performed utilizing one of the following methods:
    - 1. EPA method 6020-Inductively Coupled Plasma-Mass Spectrometry;
    - 2. EPA method 7471B- Mercury in Solid or Semisolid Waste (Manual Cold-Vapor Technique); or
    - 3. An alternative test method as approved by the Director.
- x. Any sulfur impregnated carbon replaced in **CA-001** shall be replaced with only the original manufacturer's design specification sulfur impregnated carbon.

#### 4. Compliance, Monitoring, Recordkeeping and Testing (NAC 445B.3379.3)

#### a. Compliance/Performance Testing

Within 60 days of the notification of initial startup of **TU 4.001** as required in A.2.a through c, of this section, **the** *Permitee* shall conduct and record a performance test for mercury on the exhaust stack of **TU 4.001** consisting of three valid runs utilizing US EPA Method 29 of 40 CFR part 60 Appendix A.

#### b. Monitoring

The *Permittee*, upon issuance date of this permit, for TU 4.001 shall:

- i. Prior to commencement of **TU 4.001**, install, operate, calibrate, and maintain instrumentation to measure the following:
  - (a) The negative gauge pressure of TU 4.001, in mmHg.
  - (b) The outlet gas temperature for MC-001, in degrees Fahrenheit.
  - (c) The water flow rate to MC-001, in gallons per minute.
  - (d) The pressure drop across **CA-001**, in inches of water.
  - (e) The temperature of the water entering MC-001, in degrees Fahrenheit.
- ii. Prior to commencement of **TU 4.001** install, operate, calibrate, and maintain a vacuum interlock that will shut off the retort heating element if the retort gauge pressure equals 200 mmHg of vacuum or less.
- iii. Prior to commencement of **TU 4.001** install, operate, calibrate, and maintain a condenser water flow interlock which will shut off the retort heating element if condenser water flow is not present.
- iv. Monitor the daily batch weight of **precious metal bearing material**, in tons, for each batch.
- v. Monitor the hours of operation during each day of operation, for each batch.
- vi. Monitor the gauge pressure on TU 4.001, once per batch during operation.
- vii. Monitor the outlet gas temperature of MC-001 of TU 4.001, once per batch during operation.
- viii. Monitor the water flow rate to MC-001, once per batch during operation.
- ix. Monitor the inlet water temperature of MC-001, once per batch during operation.
- x. Monitor the mercury drained from MC-001, monthly.
- xi. Monitor the pressure drop across **CA-001**, once per batch during operation.
- xii. Monitor **CA-001** for percentage of mercury by weight, quarterly until reaching 70 percent capacity and then monthly until reaching 75 percent capacity.

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## **Section II. Specific Operating Conditions (continued)**

#### A. Thermal Unit #TU 4.001 (continued)

#### c. Recordkeeping

The required monitoring, established in Section A.4.b.i through xii., shall be maintained in a contemporaneous log containing, at a minimum, the following recordkeeping:

- i. The calendar date of any required monitoring.
- ii. The total daily batch weight of **precious metal bearing material** per batch, in tons, for the corresponding date.
- iii. The total daily operating hours per batch, for the corresponding date.
- iv. The gauge pressure on TU 4.001 per batch, during operation, for the corresponding date.
- v. The outlet gas temperature of MC-001 per batch, during operation, for the corresponding date.
- vi. The condenser water temperature entering MC-001 per batch, during operation, for the corresponding date.
- vii. The water flow rate to MC-001 per batch, during operation, for the corresponding date.
- viii. The amount of mercury collected from MC-001, in pounds, monthly, for the corresponding date.
- ix. The pressure drop across **CA-001** per batch, during operation, for the corresponding date.
- x. The percentage of mercury by weight in the sulfur-impregnated carbon, for the corresponding date.
- xi. The depth of the sample location, for the corresponding date.
- xii. The date, time, and weight of each replacement of the sulfur-impregnated carbon bed.
- xiii. The original manufacturer's design specifications for the sulfur impregnated carbon used in **CA-001** shall be kept on site.
- xiv. The manufacturer's specified heating temperature profile for TU 4.001 shall be kept on site.



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## **Section II. Specific Operating Conditions (continued)**

**B.** Thermal Unit #TU 4.002 location North 4,526.99 km, East 358.93 km, UTM (Zone 11)

B. S	B. System 02 – Furnace	
TU	4.002	Smelting Furnace, manufactured by Summit Valley Equipment & Engineering, LLC., model number MF 101

#### 1. Air Pollution Equipment

- a. Exhaust gases from TU 4.002 shall be ducted to a control system with 100% capture consisting of:
  - i. Baghouse (BH-001), manufactured by MCNS.
  - ii. **Sulfur-Impregnated Carbon Scrubber** (**CA-002**), manufactured by Summit Valley Equipment & Engineering, LLC.

#### b. Stack Parameters

- i. Height: 6 ft.
- ii. Diameter: 1 ft.
- iii. Stack temperature: 80°F
- iv. Flow: Maximum volume flow rate of 7,200 actual cubic feet per minute (acfm).
- v. TU 4.002 is ducted to a single stack.

#### 2. Construction Requirements (NAC 445B.250)

The *Permittee* shall provide the Director written notification of:

- a. The date that construction of **TU 4.002** is commenced, postmarked no later than 30 days after such date.
- b. The anticipated date of initial startup of **TU 4.002**, postmarked not more than 60 days and not less than 30 days prior to such date.
- c. The actual date of initial startup of TU 4.002, postmarked within 15 days after such date.

#### 3. Operating Requirements

- a. Limitations of Operation. NAC 445B.3679.3
  - i. The maximum allowable batch weight for **TU 4.002** shall not exceed **0.6** ton of retorted precious metal bearing material, nor more than **438** tons of retorted precious metal bearing material per year. Retorted precious metal bearing material shall consist of precious metal bearing material, as defined in section A.3.a.i (a) through (d), which has been retorted.
  - ii. Mercury emissions from TU 4.002 shall not exceed 5.0 x 10<sup>-6</sup> grains per dry standard cubic foot (gr/dscf).
  - iii. Hours
    - (a) TU 4.002 may operate a total of 24 hours per day.
    - (b) **TU 4.002** may operate a total of 8,760 hours per calendar year.

### b. Work Practice Standards NAC 445B.3679.3

- i. Only retorted precious metal bearing material shall be fed into TU 4.002.
- ii. The pressure differential across **BH-001** shall be maintained above 2 inches of water.
- iii. The pressure differential across CA-002 shall be maintained at or above 9 inches of water.
- iv. The temperature at the inlet of **CA-002** shall be maintained at or below 325°F.
- v. **CA-002** shall contain no less than 21,600 pounds of sulfur-impregnated carbon.

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## **Section II. Specific Operating Conditions (continued)**

#### B. Thermal Unit #TU 4.002 (continued)

- vi. Replace the sulfur-impregnated carbon in CA-002 according to the following schedule:
  - (a) Conduct an initial sampling of the sulfur-impregnated carbon every calendar quarter. A representative sample shall be taken and analyzed. The depth of the sample location shall be recorded. Using this sample the percentage of mercury by weight shall be calculated. Sampling will continue quarterly, at the same sample depth location, until 70% of the 20% by weight of the carbon loading capacity, as specified by the manufacturer, is reached. Upon reaching 70% of the 20% by weight of the carbon loading capacity, sampling of the carbon will occur monthly until 75% of the 20% by weight of the carbon loading capacity is reached. The carbon will be replaced with an equivalent performing sulfur impregnated carbon no later than 30 days after reaching 75% of the 20% by weight of the carbon loading capacity. The required mercury analysis shall be performed utilizing one of the following methods:
    - 1. EPA method 6020-Inductively Coupled Plasma-Mass Spectrometry;
    - 2. EPA method 7471B- Mercury in Solid or Semisolid Waste (Manual Cold-Vapor Technique); or
    - 3. An alternative test method as approved by the Director.
- vii. Any sulfur impregnated carbon replaced in **CA-002** shall be replaced with only the original manufacturer's design specification sulfur impregnated carbon.

#### 4. Compliance, Monitoring, Recordkeeping and Testing (NAC 445B.3379.3)

### a. <u>Compliance/Performance Testing</u>

Within 60 days of the notification of initial startup of **TU 4.002** as required in B.2.a through c, of this section, **the** *Permitee* shall conduct and record a performance test for mercury on the exhaust stack of **TU 4.002** consisting of three valid runs utilizing US EPA Method 29 of 40 CFR part 60 Appendix A.

#### b. Monitoring

The *Permittee*, upon the issuance date of this permit, for TU 4.002, shall:

- i. Prior to commencement of **TU 4.002** install, operate, calibrate, and maintain instrumentation to measure the following:
  - (a) The pressure drop across BH-001 of TU 4.002, in inches of water.
  - (b) The inlet temperature of **CA-002**, in degrees Fahrenheit.
  - (c) The pressure drop across CA-002, in inches of water.
- ii. Monitor the batch weight of retorted precious metal bearing material in tons, for each batch.
- iii. Monitor the hours of operation of TU 4.002 during each day of operation, for each batch.
- iv. Monitor the pressure drop of **BH-001**, once per batch during operation.
- v. Monitor the inlet temperature of CA-002, once per batch during operation.
- vi. Monitor the pressure differential across CA-002, once per batch during operation.
- vii. Monitor the sulfur-impregnated carbon in **CA-002** for percentage of mercury by weight, quarterly until reaching 70 percent capacity then monthly until reaching 75 percent.

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## **Section II. Specific Operating Conditions (continued)**

#### B. Thermal Unit #TU 4.002 (continued)

#### c. Recordkeeping

The required monitoring, established in Section B.4.b.i through vii, shall be maintained in a contemporaneous log containing, at a minimum, the following recordkeeping:

- i. The calendar date of any required monitoring.
- ii. The total daily batch weight of **retorted precious metal bearing material** per batch, in tons, for the corresponding date.
- iii. The total daily operating hours per batch, for the corresponding date.
- iv. The pressure drop across **BH-001**, during operation, for the corresponding date.
- v. The inlet temperature of CA-002, during operation, for the corresponding date.
- vi. The pressure drop across CA-002, during operation, for the corresponding date.
- vii. The percentage of mercury by weight in the sulfur-impregnated carbon in CA-002, for the corresponding date.
- viii. The depth of the sample location, for the corresponding date.
- ix. The date, time, and weight of each replacement of the sulfur-impregnated carbon.
- x. The original manufacturers design specifications for the sulfur impregnated carbon used in CA-002 shall be kept on site.



### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

**Issued to:** HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

C. Thermal Unit #TU4.003 location North 4,527.156 km, East 358.859 km, UTM (Zone 11)

C. S	C. System 03 – Mercury Retort #2	
TU	4.003	Mercury Retort , manufactured by Summit Valley Equipment & Engineering, LLC., model number 40MR1E

#### 1. Air Pollution Equipment

- a. Exhaust gases from TU4.003 shall be ducted to a control system with 100% capture consisting of:
  - i. Mercury Condenser (MC-002) with chiller, manufactured by Summit Valley Equipment & Engineering, LLC.
  - ii. Particulate Settling Chamber
  - iii. Demister
  - iv. **Sulfur-Impregnated Carbon Adsorption Bed (CA-003)**, with an internal "knockout box", manufactured by Summit Valley Equipment & Engineering, LLC.

#### b. Stack Parameters

- i. Height: 12.6 ft
- ii. Diameter: 0.5 ft
- iii. Stack temperature: approximately 80°F
- iv. Flow: Maximum volume flow rate of 107 actual cubic feet per minute (acfm).
- v. TU 4.003 is ducted to a single stack.

#### 2. Operating Requirements

- a. <u>Limitations of Operation</u> NAC 445B.3679.3
  - i. The maximum allowable batch weight for **TU4.003** shall not exceed **1.15 tons** of **precious metal bearing material**. Precious metal bearing material shall consist only of the following:
    - (a) Precious metal precipitate from the Merrill Crowe circuit;
    - (b) Slag collected from **TU4.002**;
    - (c) Dust collected from the baghouse of TU4.002; and
    - (d) Precious metal bearing sludge collected from the refinery sump.
  - ii. Mercury emissions from TU4.003 shall not exceed 1.0 x 10<sup>-4</sup> grains per dry standard cubic foot (gr/dscf).
  - iii **TU4.003** may operate a total of 8,760 hours per calendar year.
  - iv. The minimum batch time for TU4.003 shall be 24 hours.

#### b. Work Practice Standards NAC 445B.3679.3

- i. During heating TU4.003 shall be placed under negative gauge pressure above 200 mmHg.
- ii. The maximum exhaust gas temperature at the discharge of MC-002 for TU4.003 shall not exceed 75°F.
- iii. Condensed mercury from MC-002 shall be collected monthly.
- iv. CA-003 shall contain no less than 550 pounds of sulfur-impregnated carbon.
- v. The pressure differential across CA-003 shall not exceed 12.85 inches of water.
- vi. Precious metal bearing material shall be retorted in pans specified by the retort manufacturer and not exceed the volume capacity specified by the manufacturer, per pan.

## **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

#### C. Thermal Unit #TU4.003 (continued)

- vii. Replace the sulfur-impregnated carbon according to the following schedule:
  - (a) Conduct an initial sampling of the sulfur-impregnated carbon every calendar quarter. A representative sample shall be taken and analyzed. The depth of the sample location shall be recorded. Using this sample the percentage of mercury by weight shall be calculated. Sampling will continue quarterly, at the same sample depth location, until 70 % of the 20% by weight of the carbon loading capacity, as specified by the manufacturer, is reached. Upon reaching 70% of the 20% by weight of the carbon loading capacity, sampling of the carbon will occur monthly until 75% of the 20% by weight of the carbon loading capacity is reached. The carbon will be replaced with an equivalent performing sulfur impregnated carbon no later than 30 days after reaching 75% of the 20% by weight of the carbon loading capacity. The required mercury analysis shall be performed utilizing one of the following methods:
    - 1. EPA method 6020-Inductively Coupled Plasma-Mass Spectrometry;
    - 2. EPA method 7471B- Mercury in Solid or Semisolid Waste (Manual Cold-Vapor Technique); or
    - 3. An alternative test method as approved by the Director.

viii. Any sulfur impregnated carbon replaced in **CA-003** shall be replaced with only the original manufacturer's design specification sulfur impregnated carbon.

#### 3. Compliance, Monitoring, Recordkeeping, and Reporting (NAC 445B.3379.3)

### a. <u>Compliance/Performance Testing</u>

Within 180 days of implementation of NvMACT for **TU4.003** as required in section I.Q, **the** *Permittee* shall conduct and record a performance test for mercury on the exhaust stack of **TU4.003** consisting of three valid runs utilizing US EPA Method 29 of 40 CFR part 60 Appendix A.

#### b. Monitoring

#### The *Permittee* shall:

- i. Prior to implementation of NvMACT for **TU4.003**, install, operate, calibrate, and maintain instrumentation to measure the following:
  - (a) The negative gauge pressure of TU4.003, in mmHg.
  - (b) The exhaust gas temperature at the outlet of MC-002, in degrees Fahrenheit.
  - (c) The pressure drop across **CA-003**, in inches of water.
- ii. Prior to implementation of NvMACT for **TU4.003** install, operate, calibrate, and maintain a vacuum interlock that will shut off the retort heating element if the retort gauge pressure equals 200 mmHg of vacuum or less.
- iii. Prior to implementation of NvMACT for TU4.003 install, operate, calibrate, and maintain a condenser water flow interlock which will shut off the retort heating element if condenser water flow is not present.
- iv. Prior to implementation of NvMACT for **TU4.003** install, operate, calibrate, and maintain an exhaust gas interlock that will shut off the retort heating element if the exhaust gas from the condenser is above 95°F.
- v. Monitor the daily batch weight of **precious metal bearing material**, in tons, for each batch.
- vi. Monitor the hours of operation during each day of operation, for each batch.
- vii. Monitor the gauge pressure on TU4.003, continuously during operation.
- viii. Monitor the outlet gas temperature of MC-002 of TU4.003, continuously during operation.
- ix. Monitor the mercury drained from MC-002, monthly.
- x. Monitor the pressure drop across **CA-003**, continuously during operation.
- xi. Monitor **CA-003** for percentage of mercury by weight, quarterly until reaching 70 percent capacity and then monthly until reaching 75 percent capacity.

## **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

**Issued to:** HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

#### C. Thermal Unit #TU4.003 (continued)

#### c. Recordkeeping

The required monitoring, established in Section C.3.b.i through xi., shall be maintained in a contemporaneous log containing, at a minimum, the following recordkeeping:

- i. The calendar date of any required monitoring.
- ii. The total daily batch weight of precious metal bearing material per batch, in tons, for the corresponding date.
- iii. The total daily operating hours per batch, for the corresponding date.
- iv. The gauge pressure on TU4.003, based on a one-hour period, for the corresponding date.
- v. The outlet gas temperature of MC-002 based on a one-hour period, for the corresponding date.
- vi. The amount of mercury collected from MC-002, in pounds, monthly, for the corresponding date.
- vii. The pressure drop across CA-003 based on a one-hour period, for the corresponding date.
- viii. The percentage of mercury by weight in the sulfur-impregnated carbon, for the corresponding date.
- ix. The depth of the sample location, for the corresponding date.
- x. The date, time, and weight of each replacement of the sulfur-impregnated carbon bed.
- xi. The original manufacturer's design specifications for the sulfur impregnated carbon used in CA-003 shall be kept on site.
- xii. The manufacturer's specified heating temperature profile for TU4.003 shall be kept on site.
- xiii. The date, time, and corrective action taken for an interlock shut-down, for the corresponding date.

#### d. Reporting

**Permittee** will promptly report to the Director any deviations from the requirements of the Operating Permit to Construct. The report to the Director will include probable cause of all deviations and any action taken to correct deviations. For this Operating Permit to Construct, prompt is defined as submittal of a report within 15 days of said deviation. This definition does not alter any reporting requirements as established for reporting of excess emissions as required under NAC 445B.232 and under condition I.L. of this permit.

### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

**D.** Thermal Unit # TU4.004 location North 4,528.00 km East 359.77 km, UTM (Zone 11)

D.	D. System 04 – Mercury Retort #3	
TU	4.004	Mercury Retort #3, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-001

#### 1. Air Pollution Equipment

- a. Exhaust gases from TU4.005 shall be ducted to a control system with 100% capture consisting of:
  - i. Mercury Condenser (MC-003), manufactured by Lochhead Haggerty, (operation in series with MC-004).
  - ii. Mercury Condenser (MC-004), manufactured by Lochhead Haggerty, (operation in series with MC-003).
  - iii Mercury Retort Collector, manufactured by Lochhead Haggerty
  - iv. Mercury Retort Aftercooler with Mist Eliminator (AC-001), manufactured by Lochhead Haggerty
  - v. Chiller (C-001) (chiller is for MC-003, MC-004, and AC-001), manufactured by Carrier.
  - vi. Carbon Filter Column with Sulfur-Impregnated Carbon (CF-004), manufactured by Lochhead Haggerty, (operation in parallel with CF-005).
  - vii. Carbon Filter Column with Sulfur-Impregnated Carbon (CF-005), manufactured by Lochhead Haggerty, (operation in parallel with CF-004).

#### b. Stack Parameters

i. Height: 32.0 ftii. Diameter: 0.13 ft

iii. Stack temperature: 80°F

iv. Flow: Maximum volume flow rate of 35.5 dry standard cubic feet per minute (dscfm).

#### 2. Operating Requirements

- a. Limitations of Operation NAC 445B.3679.3
  - i. The maximum allowable batch weight of **precious metal precipitate** for **TU4.004** shall not exceed **1.83 tons per batch**. "Precious metal precipitate" shall consist only of the following:
    - (a) Material loaded with precious metals such as gold and silver, along with various other metals that is produced by electrowinning, the Merrill-Crowe process, flotation and gravity separation processes, and other gold concentration or precipitation processes.
    - (b) Material collected from the wash-down of any equipment or surfaces contacted with precious metals that have been concentrated through the various concentration methods employed by precious metal mines.
    - (c) Baghouse dust
  - ii. Mercury emissions from TU4.004 shall not exceed 1.0 x 10<sup>-4</sup> grains per dry standard cubic foot (gr/dscf).
  - iii. **Precious metal precipitate** shall be retorted in pans specified by the retort manufacturer and not exceed the volume capacity specified by the manufacturer, per pan.
  - iv. Hours
    - (a) **TU4.004** may operate a total of **8,760** hours per calendar year.

### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

# **Section II. Specific Operating Conditions (continued)**

D. Thermal Unit # TU4.004 (continued)

### 2. Operating Requirements (continued)

- b. Work Practice Standards NAC 445B.3679.3
  - i. TU4.004, MC-003, MC-004, AC-001, CF-004, and CF-005 shall be operated in accordance with the manufacturer's recommendations at all times during operation, including start-up and shut-down periods.
  - ii. During heating TU4.004 shall be placed under negative gauge pressure between 2 to 12 inches of mercury.
  - iii. TU4.004 shall automatically shut off when the negative gauge pressure is below 2 inches of mercury.
  - iv. The cooling water flow rate entering MC-003, MC-004, and AC-001 shall be maintained at or above 15 gallons per minute.
  - v. TU4.004 shall automatically shut off if the condenser water flow is absent.
  - vi. The water temperature exiting the chiller C-001 shall be maintained at or below 60°F.
  - vii. Condensed mercury from MC-003 and MC-004 shall be collected weekly.
  - viii. The exhaust gas temperature leaving AC-001 shall be maintained at or below 70°F.
  - ix. TU4.004 shall automatically shut off if the exhaust gas temperature from AC-001 reaches 125°F.
  - x. **CF-004** shall contain no less than 100 pounds of sulfur-impregnated carbon.
  - xi. **CF-005** shall contain no less than 100 pounds of sulfur-impregnated carbon.
  - xii. Replace the sulfur-impregnated carbon in CF-004 and CF-005, each, according to the following schedule:
    - (a) Conduct an initial sampling of the sulfur-impregnated carbon within 90 days after the startup of the retort. A representative sample shall be taken and analyzed. The depth of the sample location shall be recorded. Using this sample the percentage of mercury by weight shall be calculated. If more than one sample is taken, calculate an average loading from the samples. Sampling will continue quarterly, at the same sample depth location, until reaching 50% of the carbon loading capacity. Upon reaching 50% of the carbon loading capacity, sampling of the carbon will occur monthly until 90% of the carbon loading capacity is reached. The carbon will be replaced with an equivalent performing sulfur impregnated carbon no later than 30 days after reaching 90% of the carbon loading capacity. The required mercury analysis shall be performed utilizing one of the following methods:
      - 1. EPA method 6020-Inductively Coupled Plasma-Mass Spectrometry;
      - 2. EPA method 7471B- Mercury in Solid or Semisolid Waste (Manual Cold-Vapor Technique); or
      - 3. An alternative test method as approved in advance by the Director.
  - xiii. Any sulfur impregnated carbon replaced in **CF-004** and **CF-005** shall be replaced with only the original manufacturer's design specification sulfur impregnated carbon, or equivalent.

#### 3. Compliance Testing, Monitoring, Recordkeeping and Reporting (NAC 445B.3379.3)

#### Compliance Testing

Within 180 days of start-up for **TU4.004** as required in Section I.Q, of this section, the *Permittee* shall conduct and record a performance test for mercury on the exhaust stack of **TU4.004** consisting of three valid runs utilizing US EPA Method 29 of 40 CFR part 60 Appendix A.

#### b. Monitoring

#### The Permittee shall:

- i. Prior to commencement of **TU4.004**, install, operate, calibrate, and maintain instrumentation to continuously measure and record the following:
  - (a) The gauge pressure of **TU4.004**, in inches of mercury.
  - (b) The cooling water flow rate entering MC-003, MC-004, and AC-001 in gallons per minute.
  - (c) The exhaust gas temperature exiting AC-001, in degrees Fahrenheit.
  - (d) The cooling water temperature exiting the chiller **C-001**, in degrees Fahrenheit.

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# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

# **Section II. Specific Operating Conditions (continued)**

#### D. Thermal Unit # TU4.004 (continued)

#### 3. Compliance, Monitoring, Recordkeeping and Testing (NAC 445B.3379.3) (continued)

#### b. <u>Monitoring</u> (continued)

- ii. Prior to commencement of **TU4.004**, install, operate, calibrate, and maintain a vacuum interlock that shall shut off the retort heating element if the retort gauge pressure is less than 2 inches of Hg of vacuum.
- iii. Prior to commencement of **TU4.004**, install, operate, calibrate, and maintain a condenser water flow interlock which shall shut off the retort heating element if condenser water flow is not present.
- iv. Prior to commencement of **TU4.004**, install, operate, calibrate, and maintain an exhaust gas temperature alarm which shall notify the operator when the exhaust gas from **AC-001** equals a temperature of 70°F or more.
- v. Prior to commencement of **TU4.004**, install, operate, calibrate, and maintain an exhaust gas temperature interlock which shall shut off the retort heating element if the exhaust gas from **AC-001** equals a temperature of 125°F or more.
- vi. Monitor the daily batch weight of **precious metal precipitate**, in tons, for each batch.
- vii. Monitor the daily hours for each batch, during each day of operation.
- viii. Monitor the gauge pressure on **TU4.004**, continuously per batch during operation.
- ix. Monitor the cooling water flow rate entering MC-003, MC-004, and AC-001 continuously per batch during operation.
- x. Monitor the water temperature exiting the chiller **C-001**, continuously per batch during operation.
- xi. Monitor the amount of mercury drained from MC-003 and MC-004 weekly.
- xii. Monitor the exhaust gas temperature exiting **AC-001**, continuously per batch during operation.
- xiii. Monitor **CF-004** and **CF-005** for percentage of mercury by weight, quarterly until reaching 50 percent capacity and then monthly until reaching 90 percent capacity.

#### c. Recordkeeping

The required monitoring, established in Section D.3.b.i through xiii, shall be maintained in a contemporaneous log containing, at a minimum, the following recordkeeping:

- i. The calendar date of any required monitoring.
- ii. The total batch weight of **precious metal precipitate** per batch, in tons, for the corresponding date.
- iii. The total daily hours of operation per batch, for the corresponding date.
- iv. The gauge pressure on TU4.004, based on a one-hour period, for the corresponding date.
- v. The cooling water flow entering MC-003, MC-004, and AC-001 based on a one-hour period, for the corresponding date.
- vi. The water temperature exiting the chiller C-001, based on a one-hour period, for the corresponding date.
- vii. The amount of mercury collected from MC-003 and MC-004, weekly for the corresponding date.
- viii. The exhaust gas temperature exiting AC-001, based on a one-hour period, for the corresponding date.
- ix. The date, time, and weight of each sulfur-impregnated carbon replacement for CF-004.
- x. The date, time, and weight of each sulfur-impregnated carbon replacement for **CF-005**.
- xi. The original manufacturer's design specifications for the sulfur impregnated carbon used in **CF-004** and **CF-005** shall be kept on site.
- xii. The manufacturer's specified heating temperature profiles for the **TU4.004** shall be kept on site.
- xiii. The percentage of mercury by weight in the sulfur-impregnated carbon, for the corresponding date.
- xiv. The depth of the sample location, in each carbon column, for the corresponding date.
- xv. The date, time, and corrective action taken for an alarm notification or an interlock shut-down, for the corresponding date.

#### d. Reporting

**Permittee** will promptly report to the Director any deviations from the requirements of the Operating Permit to Construct. The report to the Director will include probable cause of all deviations and any action taken to correct deviations. For this Operating Permit to Construct, prompt is defined as submittal of a report within 15 days of said deviation. This definition

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**Issued to:** Hycroft Resources & Development, Inc.

does not alter any reporting requirements as established for reporting of excess emissions as required under NAC 445B.232 and under condition I.L. of this permit.

## **Section II. Specific Operating Conditions (continued)**

E. Thermal Unit # TU4.005 location North 4,527.99 km East 359.76 km, UTM (Zone 11)

E. S	E. System 05 – Mercury Retort #4	
TU	4.005	Mercury Retort #4, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-011

#### 1. Air Pollution Equipment

- a. Exhaust gases from **TU4.005** shall be ducted to a control system with 100% capture consisting of:
  - i. Mercury Condenser (MC-005), manufactured by Lochhead Haggerty, (operation in series with MC-006).
  - ii. Mercury Condenser (MC-006), manufactured by Lochhead Haggerty, (operation in series with MC-005).
  - iii Mercury Retort Collector, manufactured by Lochhead Haggerty
  - iv. Mercury Retort Aftercooler with Mist Eliminator (AC-002), manufactured by Lochhead Haggerty
  - v. Chiller (C-002) (chiller is for MC-005, MC-006 and AC-002), manufactured by Carrier.
  - vi. Carbon Filter Column with Sulfur-Impregnated Carbon (CF-006), manufactured by Lochhead Haggerty, (operation in parallel with CF-007).
  - vii. Carbon Filter Column with Sulfur-Impregnated Carbon (CF-007), manufactured by Lochhead Haggerty, (operation in parallel with CF-006).

#### b. Stack Parameters

i. Height: 32.0 ftii. Diameter: 0.13 ft

iii. Stack temperature: 80°F

iv. Flow: Maximum volume flow rate of 35.5 dry standard cubic feet per minute (dscfm).

#### 2. Operating Requirements

- a. <u>Limitations of Operation</u> NAC 445B.3679.3
  - i. The maximum allowable batch weight of **precious metal precipitate** for **TU4.005** shall not exceed **1.83 tons per batch**. "Precious metal precipitate" shall consist only of the following:
    - (a) Material loaded with precious metals such as gold and silver, along with various other metals that is produced by electrowinning, the Merrill-Crowe process, flotation and gravity separation processes, and other gold concentration or precipitation processes.
    - (b) Material collected from the wash-down of any equipment or surfaces contacted with precious metals that have been concentrated through the various concentration methods employed by precious metal mines.
    - (c) Baghouse dust
  - ii. Mercury emissions from TU4.005 shall not exceed 1.0 x 10<sup>-4</sup> grains per dry standard cubic foot (gr/dscf).
  - iii. **Precious metal precipitate** shall be retorted in pans specified by the retort manufacturer and not exceed the volume capacity specified by the manufacturer, per pan.
  - iv. Hours
    - (a) TU4.005 may operate a total of 8,760 hours per calendar year.

### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

# **Section II. Specific Operating Conditions (continued)**

E. Thermal Unit # TU4.005 (continued)

#### 2. Operating Requirements (continued)

- b. Work Practice Standards NAC 445B.3679.3
  - i. TU4.005, MC-005, MC-006, AC-002, CF-006, and CF-007 shall be operated in accordance with the manufacturer's recommendations at all times during operation, including start-up and shut-down periods.
  - ii. During heating TU4.005 shall be placed under negative gauge pressure between 2 to 12 inches of mercury.
  - iii. TU4.005 shall automatically shut off when the negative gauge pressure is below 2 inches of mercury.
  - iv. The cooling water flow rate entering MC-005, MC-006, and AC-002 shall be maintained at or above 15 gallons per minute.
  - v. TU4.005 shall automatically shut off if the condenser water flow is absent.
  - vi. The water temperature exiting the chiller C-002 shall be maintained at or below 60°F.
  - vii. Condensed mercury from MC-005 and MC-006 shall be collected weekly.
  - viii. The exhaust gas temperature leaving AC-002 shall be maintained at or below 70°F.
  - ix. TU4.005 shall automatically shut off if the exhaust gas temperature from AC-002 reaches 125°F.
  - x. **CF-006** shall contain no less than 100 pounds of sulfur-impregnated carbon.
  - xi. **CF-007** shall contain no less than 100 pounds of sulfur-impregnated carbon.
  - xii. Replace the sulfur-impregnated carbon in CF-006 and CF-007, each, according to the following schedule:
    - (a) Conduct an initial sampling of the sulfur-impregnated carbon within 90 days after the startup of the retort. A representative sample shall be taken and analyzed. The depth of the sample location shall be recorded. Using this sample the percentage of mercury by weight shall be calculated. If more than one sample is taken, calculate an average loading from the samples. Sampling will continue quarterly, at the same sample depth location, until reaching 50% of the carbon loading capacity. Upon reaching 50% of the carbon loading capacity, sampling of the carbon will occur monthly until 90% of the carbon loading capacity is reached. The carbon will be replaced with an equivalent performing sulfur impregnated carbon no later than 30 days after reaching 90% of the carbon loading capacity. The required mercury analysis shall be performed utilizing one of the following methods:
      - 1. EPA method 6020-Inductively Coupled Plasma-Mass Spectrometry;
      - 2. EPA method 7471B- Mercury in Solid or Semisolid Waste (Manual Cold-Vapor Technique); or
      - 3. An alternative test method as approved in advance by the Director.
  - xiii. Any sulfur impregnated carbon replaced in **CF-006** and **CF-007** shall be replaced with only the original manufacturer's design specification sulfur impregnated carbon, or equivalent.

#### 3. Compliance Testing, Monitoring, Recordkeeping and Reporting (NAC 445B.3379.3)

#### a. Compliance Testing

Within 180 days of start-up for **TU4.005** as required in Section I.Q, of this section, the *Permittee* shall conduct and record a performance test for mercury on the exhaust stack of **TU4.005** consisting of three valid runs utilizing US EPA Method 29 of 40 CFR part 60 Appendix A.

#### b. Monitoring

#### The Permittee shall:

- i. Prior to commencement of **TU4.005**, install, operate, calibrate, and maintain instrumentation to continuously measure and record the following:
  - (a) The gauge pressure of **TU4.005**, in inches of mercury.
  - (b) The cooling water flow rate entering MC-005, MC-006, and AC-002 in gallons per minute.
  - (c) The exhaust gas temperature exiting AC-002, in degrees Fahrenheit.
  - (d) The cooling water temperature exiting the chiller **C-002**, in degrees Fahrenheit.

### **BUREAU OF AIR POLLUTION CONTROL**

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Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

#### E. Thermal Unit # TU4.005 (continued)

#### 3. Compliance, Monitoring, Recordkeeping and Testing (NAC 445B.3379.3) (continued)

#### b. <u>Monitoring</u> (continued)

- ii. Prior to commencement of **TU4.005**, install, operate, calibrate, and maintain a vacuum interlock that shall shut off the retort heating element if the retort gauge pressure is less than 2 inches of Hg of vacuum.
- vi. Prior to commencement of **TU4.005**, install, operate, calibrate, and maintain a condenser water flow interlock which shall shut off the retort heating element if condenser water flow is not present.
- vii. Prior to commencement of **TU4.005**, install, operate, calibrate, and maintain an exhaust gas temperature alarm which shall notify the operator when the exhaust gas from **AC-002** equals a temperature of 100°F or more.
- v. Prior to commencement of **TU4.005**, install, operate, calibrate, and maintain an exhaust gas temperature interlock which shall shut off the retort heating element if the exhaust gas from **AC-002** equals a temperature of 125°F or more.
- vi. Monitor the daily batch weight of **precious metal precipitate**, in tons, for each batch.
- vii. Monitor the daily hours for each batch, during each day of operation.
- viii. Monitor the gauge pressure on **TU4.005**, continuously per batch during operation.
- ix. Monitor the cooling water flow rate entering MC-005, MC-006, and AC-002 continuously per batch during operation.
- x. Monitor the water temperature exiting the chiller **C-002**, continuously per batch during operation.
- xi. Monitor the amount of mercury drained from MC-005 and MC-006 weekly.
- xii. Monitor the exhaust gas temperature exiting AC-002, continuously per batch during operation.
- xiii. Monitor **CF-006** and **CF-007** for percentage of mercury by weight, quarterly until reaching 50 percent capacity and then monthly until reaching 90 percent capacity.

#### c. Recordkeeping

The required monitoring, established in Section D.3.b.i through xiii, shall be maintained in a contemporaneous log containing, at a minimum, the following recordkeeping:

- i. The calendar date of any required monitoring.
- ii. The total batch weight of **precious metal precipitate** per batch, in tons, for the corresponding date.
- iii. The total daily hours of operation per batch, for the corresponding date.
- iv. The gauge pressure on **TU4.005**, based on a one-hour period, for the corresponding date.
- v. The cooling water flow entering MC-005, MC-006, and AC-002 based on a one-hour period, for the corresponding date.
- vi. The water temperature exiting the chiller C-002, based on a one-hour period, for the corresponding date.
- vii. The amount of mercury collected from MC-005 and MC-006, weekly for the corresponding date.
- viii. The exhaust gas temperature exiting AC-002, based on a one-hour period, for the corresponding date.
- ix. The date, time, and weight of each sulfur-impregnated carbon replacement for CF-006.
- x. The date, time, and weight of each sulfur-impregnated carbon replacement for **CF-007**.
- xi. The original manufacturer's design specifications for the sulfur impregnated carbon used in **CF-006** and **CF-007** shall be kept on site.
- xii. The manufacturer's specified heating temperature profiles for the **TU4.005** shall be kept on site.
- xiii. The percentage of mercury by weight in the sulfur-impregnated carbon, for the corresponding date.
- xiv. The depth of the sample location, in each carbon column, for the corresponding date.
- xv. The date, time, and corrective action taken for an alarm notification or an interlock shut-down, for the corresponding date.

#### d. Reporting

**Permittee** will promptly report to the Director any deviations from the requirements of the Operating Permit to Construct. The report to the Director will include probable cause of all deviations and any action taken to correct deviations. For this Operating Permit to Construct, prompt is defined as submittal of a report within 15 days of said deviation. This definition

### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

does not alter any reporting requirements as established for reporting of excess emissions as required under NAC 445B.232 and under condition I.L. of this permit.

## **Section II. Specific Operating Conditions (continued)**

F. Thermal Unit # TU4.006 location North 4,527.98 km East 359.76 km, UTM (Zone 11)

F. S	F. System 06 – Mercury Retort #5	
TU	4.006	Mercury Retort #5, manufactured by Lochhead Haggerty Engineering, model number MR-40E, equipment number 82-MR-021

#### 1. Air Pollution Equipment

- a. Exhaust gases from **TU4.006** shall be ducted to a control system with 100% capture consisting of:
  - i. Mercury Condenser (MC-007), manufactured by Lochhead Haggerty, (operation in series with MC-008).
  - ii. Mercury Condenser (MC-008), manufactured by Lochhead Haggerty, (operation in series with MC-007).
  - iii Mercury Retort Collector, manufactured by Lochhead Haggerty
  - iv. Mercury Retort Aftercooler with Mist Eliminator (AC-003), manufactured by Lochhead Haggerty
  - v. Chiller (C-003) (chiller is for MC-007, MC-008, and AC-003), manufactured by Carrier.
  - vi. Carbon Filter Column with Sulfur-Impregnated Carbon (CF-008), manufactured by Lochhead Haggerty, (operation in parallel with CF-009).
  - vii. Carbon Filter Column with Sulfur-Impregnated Carbon (CF-009), manufactured by Lochhead Haggerty, (operation in parallel with CF-008).

#### b. Stack Parameters

i. Height: 32.0 ft ii. Diameter: 0.13 ft iii. Stack temperature: 80°F

iv. Flow: Maximum volume flow rate of 35.5 dry standard cubic feet per minute (dscfm).

#### 2. Operating Requirements

- a. Limitations of Operation NAC 445B.3679.3
  - i. The maximum allowable batch weight of **precious metal precipitate** for **TU4.006** shall not exceed **1.83 tons per batch**. "Precious metal precipitate" shall consist only of the following:
    - (a) Material loaded with precious metals such as gold and silver, along with various other metals that is produced by electrowinning, the Merrill-Crowe process, flotation and gravity separation processes, and other gold concentration or precipitation processes.
    - (b) Material collected from the wash-down of any equipment or surfaces contacted with precious metals that have been concentrated through the various concentration methods employed by precious metal mines.
    - (c) Baghouse dust
  - ii. Mercury emissions from TU4.006 shall not exceed 1.0 x 10<sup>-4</sup> grains per dry standard cubic foot (gr/dscf).
  - iii. **Precious metal precipitate** shall be retorted in pans specified by the retort manufacturer and not exceed the volume capacity specified by the manufacturer, per pan.
  - iv. <u>Hours</u>
    - (a) TU4.006 may operate a total of 8,760 hours per calendar year.

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# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

- F. Thermal Unit # TU4.006 (continued)
  - 2. Operating Requirements (continued)
    - b. Work Practice Standards NAC 445B.3679.3
      - i. TU4.006, MC-007, MC-008, AC-003, CF-008, and CF-009 shall be operated in accordance with the manufacturer's recommendations at all times during operation, including start-up and shut-down periods.
      - ii. During heating **TU4.006** shall be placed under negative gauge pressure between 2 to 12 inches of mercury.
      - iii. TU4.006 shall automatically shut off when the negative gauge pressure is below 2 inches of mercury.
      - iv. The cooling water flow rate entering MC-007, MC-008, and AC-003 shall be maintained at or above 15 gallons per minute.
      - v. TU4.006 shall automatically shut off if the condenser water flow is absent.
      - vi. The water temperature exiting the chiller C-003 shall be maintained at or below 60°F.
      - vii. Condensed mercury from MC-007 and MC-008 shall be collected weekly.
      - viii. The exhaust gas temperature leaving AC-003 shall be maintained at or below 70°F.
      - ix. TU4.006 shall automatically shut off if the exhaust gas temperature from AC-003 reaches 125°F.
      - x. **CF-008** shall contain no less than 100 pounds of sulfur-impregnated carbon.
      - xi. **CF-009** shall contain no less than 100 pounds of sulfur-impregnated carbon.
      - xii. Replace the sulfur-impregnated carbon in CF-008 and CF-009, each, according to the following schedule:
        - (a) Conduct an initial sampling of the sulfur-impregnated carbon within 90 days after the startup of the retort. A representative sample shall be taken and analyzed. The depth of the sample location shall be recorded. Using this sample the percentage of mercury by weight shall be calculated. If more than one sample is taken, calculate an average loading from the samples. Sampling will continue quarterly, at the same sample depth location, until reaching 50% of the carbon loading capacity. Upon reaching 50% of the carbon loading capacity, sampling of the carbon will occur monthly until 90% of the carbon loading capacity is reached. The carbon will be replaced with an equivalent performing sulfur impregnated carbon no later than 30 days after reaching 90% of the carbon loading capacity. The required mercury analysis shall be performed utilizing one of the following methods:
          - 1. EPA method 6020-Inductively Coupled Plasma-Mass Spectrometry;
          - 2. EPA method 7471B- Mercury in Solid or Semisolid Waste (Manual Cold-Vapor Technique); or
          - 3. An alternative test method as approved in advance by the Director.
      - xiii. Any sulfur impregnated carbon replaced in **CF-008** and **CF-009** shall be replaced with only the original manufacturer's design specification sulfur impregnated carbon, or equivalent.

#### 3. Compliance Testing, Monitoring, Recordkeeping and Reporting (NAC 445B.3379.3)

#### a. Compliance Testing

Within 180 days of start-up for **TU4.006** as required in Section I.Q, of this section, the *Permittee* shall conduct and record a performance test for mercury on the exhaust stack of **TU4.006** consisting of three valid runs utilizing US EPA Method 29 of 40 CFR part 60 Appendix A.

#### b. Monitoring

#### **The** *Permittee* shall:

- i. Prior to commencement of **TU4.006**, install, operate, calibrate, and maintain instrumentation to continuously measure and record the following:
  - (a) The gauge pressure of **TU4.006**, in inches of mercury.
  - (b) The cooling water flow rate entering MC-007, MC-008, and AC-003 in gallons per minute.
  - (c) The exhaust gas temperature exiting AC-003, in degrees Fahrenheit.
  - (d) The cooling water temperature exiting the chiller **C-003**, in degrees Fahrenheit.

### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

#### F. Thermal Unit # TU4.006 (continued)

#### 3. Compliance, Monitoring, Recordkeeping and Testing (NAC 445B.3379.3) (continued)

#### b. <u>Monitoring</u> (continued)

- ii. Prior to commencement of **TU4.006**, install, operate, calibrate, and maintain a vacuum interlock that shall shut off the retort heating element if the retort gauge pressure is less than 2 inches of Hg of vacuum.
- iii. Prior to commencement of **TU4.006**, install, operate, calibrate, and maintain a condenser water flow interlock which shall shut off the retort heating element if condenser water flow is not present.
- iv. Prior to commencement of **TU4.006**, install, operate, calibrate, and maintain an exhaust gas temperature alarm which shall notify the operator when the exhaust gas from **AC-003** equals a temperature of 100°F or more
- v. Prior to commencement of **TU4.006**, install, operate, calibrate, and maintain an exhaust gas temperature interlock which shall shut off the retort heating element if the exhaust gas from **AC-003** equals a temperature of 125°F or more.
- vi. Monitor the daily batch weight of **precious metal precipitate**, in tons, for each batch.
- vii. Monitor the daily hours for each batch, during each day of operation.
- viii. Monitor the gauge pressure on TU4.006, continuously per batch during operation.
- ix. Monitor the cooling water flow rate entering MC-007, MC-008, and AC-003 continuously per batch during operation.
- x. Monitor the water temperature exiting the chiller **C-003**, continuously per batch during operation.
- xi. Monitor the amount of mercury drained from MC-007 and MC-008 weekly.
- xii. Monitor the exhaust gas temperature exiting AC-003, continuously per batch during operation.
- xiii. Monitor **CF-008** and **CF-009** for percentage of mercury by weight, quarterly until reaching 50 percent capacity and then monthly until reaching 90 percent capacity.

#### c. Recordkeeping

The required monitoring, established in Section D.3.b.i through xiii, shall be maintained in a contemporaneous log containing, at a minimum, the following recordkeeping:

- i. The calendar date of any required monitoring.
- ii. The total batch weight of **precious metal precipitate** per batch, in tons, for the corresponding date.
- iii. The total daily hours of operation per batch, for the corresponding date.
- iv. The gauge pressure on TU4.006, based on a one-hour period, for the corresponding date.
- v. The cooling water flow entering MC-007, MC-008, and AC-003 based on a one-hour period, for the corresponding date.
- vi. The water temperature exiting the chiller C-003, based on a one-hour period, for the corresponding date.
- vii. The amount of mercury collected from MC-007 and MC-008, weekly for the corresponding date.
- viii. The exhaust gas temperature exiting AC-003, based on a one-hour period, for the corresponding date.
- ix. The date, time, and weight of each sulfur-impregnated carbon replacement for CF-008.
- x. The date, time, and weight of each sulfur-impregnated carbon replacement for **CF-009**.
- xi. The original manufacturer's design specifications for the sulfur impregnated carbon used in **CF-008** and **CF-009** shall be kept on site.
- xii. The manufacturer's specified heating temperature profiles for the **TU4.006** shall be kept on site.
- xiii. The percentage of mercury by weight in the sulfur-impregnated carbon, for the corresponding date.
- xiv. The depth of the sample location, in each carbon column, for the corresponding date.
- xv. The date, time, and corrective action taken for an alarm notification or an interlock shut-down, for the corresponding date.

#### d. Reporting

**Permittee** will promptly report to the Director any deviations from the requirements of the Operating Permit to Construct. The report to the Director will include probable cause of all deviations and any action taken to correct deviations. For this Operating Permit to Construct, prompt is defined as submittal of a report within 15 days of said deviation. This definition

### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

does not alter any reporting requirements as established for reporting of excess emissions as required under NAC 445B.232 and under condition I.L. of this permit.

## **Section II. Specific Operating Conditions (continued)**

**G.** Thermal Unit #TU 4.007 location North 4,527.97 km, East 359.74 km, UTM (Zone 11)

G. \$	G. System 07 – Smelting Furnace #2	
TU	4.007	Smelting Furnace #2, manufactured by Leonard Light Industries Ltd, model number AF-004-04, equipment number 82-FR-001

#### 1. Air Pollution Equipment

- a. Exhaust gases from TU4.007 shall be ducted to a control system with 100% capture consisting of:
  - i. Baghouse (BH-002), manufactured by American Air Filter.
  - ii. **Sulfur-Impregnated Carbon Bed (CF-010)** Two trains of carbon beds with each train consisting of a primary and secondary bed, manufactured by Ionex.

#### b. Stack Parameters

- i. Height: 30 ft.
- ii. Diameter: 2 ft.
- iii. Stack temperature: 172°F
- iv. Flow: Maximum volume flow rate of 8,965dry standard cubic feet per minute (dscfm).

### 2. **Operating Requirements**

- a. <u>Limitations of Operation</u>. NAC 445B.3679.3
  - i. The maximum allowable batch weight for **TU4.007** shall not exceed **0.22** ton of retorted precious metal precipitate. Retorted precious metal bearing material shall consist of precious metal precipitate, as defined in section II.D.2.a.i (a) through (c), which has been retorted.
  - ii. Mercury emissions from TU 4.007 shall not exceed 1.0 x 10<sup>-5</sup> grains per dry standard cubic foot (gr/dscf).
  - iii. <u>Hours</u>
    - (a) **TU4.007** may operate a total of 8,760 hours per calendar year.

#### b. Work Practice Standards NAC 445B.3679.3

- i. Only retorted precious metal precipitate shall be fed into TU4.007.
- ii. The pressure differential across BH-002 shall be maintained at or below 5 inches of water.
- iii. The pressure differential across the primary and secondary beds in **CF-010** shall be maintained at or below 8 inches of water, each.
- iv. The temperature at the inlet of **CF-010** shall be maintained at or below 180°F.
- v. The primary and secondary beds in **CF-010** shall contain no less than 7,200 pounds of sulfur-impregnated carbon, each.
- vi. Replace the sulfur-impregnated carbon in CF-010 according to the following schedule:
  - (a) The carbon filter will include a sampling canister that will contain the equivalent carbon depth as the carbon filter. This canister will receive a slip stream of the process gas during operation of **System 07**. Once every calendar quarter the sample canisters will be analyzed for mercury. The percentage of mercury by weight shall be calculated. The sampling canister will be analyzed quarterly until 50% of the carbon loading capacity of 20% by weight, as specified by the manufacturer, is reached. Upon reaching 50% of the carbon loading capacity of 20% by weight, sampling of the canister will occur monthly until 75% of the carbon loading capacity of 20% by weight is reached. The carbon in the carbon filter will be replaced with an equivalent performing sulfur impregnated carbon no later than 30 days after reaching 75% of the carbon loading capacity of 20% by weight. The required mercury analysis shall be performed utilizing one of the following methods:
    - 1. EPA method 6020-Inductively Coupled Plasma-Mass Spectrometry;
    - 2. EPA method 7471B- Mercury in Solid or Semisolid Waste (Manual Cold-Vapor Technique); or
    - 3. An alternative test method as approved by the Director.

### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

#### G. Thermal Unit #TU4.007 (continued)

#### b. Work Practice Standards NAC 445B.3679.3 (continued)

vii. Any sulfur impregnated carbon replaced in **CF-010** shall be replaced with only the original manufacturer's design specification sulfur impregnated carbon.

#### 3. Compliance, Monitoring, Recordkeeping and Testing (NAC 445B.3379.3)

#### a. Compliance/Performance Testing

Within 180 days of start-up for **TU4.007** as required in Section I.Q, of this section, the *Permittee* shall conduct and record a performance test for mercury on the exhaust stack of **TU4.007** consisting of three valid runs utilizing US EPA Method 29 of 40 CFR part 60 Appendix A.

#### b. Monitoring

#### **The** *Permittee* shall:

- i. Prior to commencement of **TU4.007**, install, operate, calibrate, and maintain instrumentation to continuously measure and record the following:
  - (a) The pressure differential across **BH-002** in inches of water.
  - (b) The temperature at the inlet of **CF-010** in degrees Fahrenheit.
  - (b) The pressure differential across the primary and secondary beds in CF-010 in inches of water, each.
- ii. Monitor the batch weight of retorted precious metal precipitate in tons, for each batch.
- iii. Monitor the hours of operation of TU4.007 during each day of operation, for each batch.
- iv. Monitor the pressure differential across BH-002, continuously during operation.
- v. Monitor the pressure differential across the primary and secondary beds in **CF-010**, each, continuously during operation.
- vi. Monitor the inlet temperature of CF-010, continuously during operation.
- vii. Monitor the sulfur-impregnated carbon in **CF-010** for percentage of mercury by weight, quarterly until reaching 50 percent capacity then monthly until reaching 75 percent.

#### c. Recordkeeping

The required monitoring, established in Section G.3.b.i through vii, shall be maintained in a contemporaneous log containing, at a minimum, the following recordkeeping:

- i. The calendar date of any required monitoring.
- ii. The total daily batch weight of retorted precious metal precipitate per batch, in tons, for the corresponding date.
- iii. The total daily operating hours per batch, for the corresponding date.
- iv. The pressure differential across BH-002, based on a one hour period, for the corresponding date.
- v. The pressure differential across the primary and secondary beds in **CF-010**, each, based on a one hour period, for the corresponding date.
- vi. The inlet temperature of CF-010, based on a one hour period, for the corresponding date.
- vii. The percentage of mercury by weight in the sulfur-impregnated carbon in CF-010, for the corresponding date.
- viii. The date, time, and weight of each replacement of the sulfur-impregnated carbon.
- ix. The original manufacturers design specifications for the sulfur impregnated carbon used in **CF-010** shall be kept on site.

#### d. Reporting

**Permittee** will promptly report to the Director any deviations from the requirements of the Operating Permit to Construct. The report to the Director will include probable cause of all deviations and any action taken to correct deviations. For this Operating Permit to Construct, prompt is defined as submittal of a report within 15 days of said deviation. This definition does not alter any reporting requirements as established for reporting of excess emissions as required under NAC 445B.232 and under condition I.L. of this permit.

### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

Issued to: HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

H. Thermal Unit #TU 4.008 location North 4,527.97 km, East 359.75 km, UTM (Zone 11)

H. S	H. System 07 – Smelting Furnace #3	
TU	4.008	Smelting Furnace #3, manufactured by Leonard Light Industries Ltd, model number AF-004-04, equipment number 82-FR-011

#### 1. Air Pollution Equipment

- a. Exhaust gases from TU4.008 shall be ducted to a control system with 100% capture consisting of:
  - i. Baghouse (BH-003), manufactured by American Air Filter.
  - ii. **Sulfur-Impregnated Carbon Filter (CF-011)** Two trains of carbon beds with each train consisting of a primary and secondary bed, manufactured by Ionex.

#### b. Stack Parameters

i. Height: 30 ft. ii. Diameter: 2 ft.

iii. Stack temperature: 172°F

iv. Flow: Maximum volume flow rate of 8,965dry standard cubic feet per minute (dscfm).

### 2. Operating Requirements

- a. <u>Limitations of Operation</u>. NAC 445B.3679.3
  - i. The maximum allowable batch weight for **TU4.008** shall not exceed **0.22** ton of retorted precious metal precipitate. Retorted precious metal bearing material shall consist of precious metal precipitate, as defined in section II.D.2.a.i (a) through (c), which has been retorted.
  - ii. Mercury emissions from TU 4.008 shall not exceed 1.0 x 10<sup>-5</sup> grains per dry standard cubic foot (gr/dscf).
  - iii. <u>Hours</u>
    - (a) **TU4.008** may operate a total of 8,760 hours per calendar year.

#### b. Work Practice Standards NAC 445B.3679.3

- i. Only retorted precious metal precipitate shall be fed into TU4.008.
- ii. The pressure differential across **BH-003** shall be maintained at or below 5 inches of water.
- iii. The pressure differential across the primary and secondary beds in **CF-011** shall be maintained at or below 8 inches of water, each.
- iv. The temperature at the inlet of **CF-011** shall be maintained at or below 180°F.
- v. The primary and secondary beds in **CF-011** shall contain no less than 7,200 pounds of sulfur-impregnated carbon, each.
- vi. Replace the sulfur-impregnated carbon in CF-011 according to the following schedule:
  - (a) The carbon filter will include a sampling canister that will contain the equivalent carbon depth as the carbon filter. This canister will receive a slip stream of the process gas during operation of **System 08**. Once every calendar quarter the sample canisters will be analyzed for mercury. The percentage of mercury by weight shall be calculated. The sampling canister will be analyzed quarterly until 50% of the carbon loading capacity of 20% by weight, as specified by the manufacturer, is reached. Upon reaching 50% of the carbon loading capacity of 20% by weight, sampling of the canister will occur monthly until 75% of the carbon loading capacity of 20% by weight is reached. The carbon in the carbon filter will be replaced with an equivalent performing sulfur impregnated carbon no later than 30 days after reaching 75% of the carbon loading capacity of 20% by weight. The required mercury analysis shall be performed utilizing one of the following methods:
    - 1. EPA method 6020-Inductively Coupled Plasma-Mass Spectrometry;
    - 2. EPA method 7471B- Mercury in Solid or Semisolid Waste (Manual Cold-Vapor Technique); or
    - 3. An alternative test method as approved by the Director.
- vii. Any sulfur impregnated carbon replaced in **CF-011** shall be replaced with only the original manufacturer's design specification sulfur impregnated carbon.

### **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

**Issued to:** HYCROFT RESOURCES & DEVELOPMENT, INC.

## **Section II. Specific Operating Conditions (continued)**

#### H. Thermal Unit #TU4.008 (continued)

#### 3. Compliance, Monitoring, Recordkeeping and Testing (NAC 445B.3379.3)

#### a. Compliance/Performance Testing

Within 180 days of start-up for **TU4.008** as required in Section I.Q, of this section, the *Permittee* shall conduct and record a performance test for mercury on the exhaust stack of **TU4.008** consisting of three valid runs utilizing US EPA Method 29 of 40 CFR part 60 Appendix A.

#### b. Monitoring

#### The Permittee shall:

- i. Prior to commencement of **TU4.008**, install, operate, calibrate, and maintain instrumentation to continuously measure and record the following:
  - (a) The pressure differential across **BH-003** in inches of water.
  - (b) The temperature at the inlet of **CF-011** in degrees Fahrenheit.
  - (b) The pressure differential across the primary and secondary beds in CF-011 in inches of water, each.
- ii. Monitor the batch weight of **retorted precious metal precipitate** in tons, for each batch.
- iii. Monitor the hours of operation of TU4.008 during each day of operation, for each batch.
- iv. Monitor the pressure differential across BH-003, continuously during operation.
- v. Monitor the pressure differential across the primary and secondary beds in **CF-011**, each, continuously during operation
- vi. Monitor the inlet temperature of CF-011, continuously during operation.
- vii. Monitor the sulfur-impregnated carbon in **CF-011** for percentage of mercury by weight, quarterly until reaching 50 percent capacity then monthly until reaching 75 percent.

#### Recordkeeping

The required monitoring, established in Section G.3.b.i through vii, shall be maintained in a contemporaneous log containing, at a minimum, the following recordkeeping:

- i. The calendar date of any required monitoring.
- ii. The total daily batch weight of retorted precious metal precipitate per batch, in tons, for the corresponding date.
- iii. The total daily operating hours per batch, for the corresponding date.
- iv. The pressure differential across BH-003, based on a one hour period, for the corresponding date.
- v. The pressure differential across the primary and secondary beds in **CF-011**, each, based on a one hour period, for the corresponding date.
- vi. The inlet temperature of CF-011, based on a one hour period, for the corresponding date.
- vii. The percentage of mercury by weight in the sulfur-impregnated carbon in CF-011, for the corresponding date.
- viii. The date, time, and weight of each replacement of the sulfur-impregnated carbon.
- ix. The original manufacturers design specifications for the sulfur impregnated carbon used in **CF-011** shall be kept on site.

#### d. Reporting

**Permittee** will promptly report to the Director any deviations from the requirements of the Operating Permit to Construct. The report to the Director will include probable cause of all deviations and any action taken to correct deviations. For this Operating Permit to Construct, prompt is defined as submittal of a report within 15 days of said deviation. This definition does not alter any reporting requirements as established for reporting of excess emissions as required under NAC 445B.232 and under condition I.L. of this permit.

\*\*\*\*\*\*\* End of Specific Operating Conditions \*\*\*\*\*\*\*\*

## **BUREAU OF AIR POLLUTION CONTROL**

# Facility ID No. A0390 Permit No. AP1041-2255 MERCURY OPERATING PERMIT TO CONSTRUCT

**Issued to:** Hycroft Resources & Development, Inc.

## **Section III. Amendments**

7/8/2010 – Increased hours of operation of both units from 6,240 hours per calendar year to 8,760 hours per calendar year. Decreased the maximum allowable batch weight for each unit. Increased the mercury emission rate of the retort from 5.0x10<sup>-5</sup> gr/dscf to 7.0x10<sup>-4</sup> gr/dscf. Removed upper limit from performance ranges in work practice standards for both units. Identified additional feed materials for both units.

3/14/2011- Added retort #2

4/30/2013 – Aircase # 7442 – Decreased batch processing time for System 03 (TU4.003) from 48 hours to 24 hours. No other changes to existing permit conditions requested.

7/29/2013 - Aircase7525 - Added Systems 04 through System 08, (TU4.004 through TU4.008)

#### This permit:

- 1. Is non-transferable. (NAC 445B.287.3)
- 2. Will be posted conspicuously at or near the stationary source. (NAC 445B.318.5)
- 3. Any party aggrieved by the Department's decision to issue this permit may appeal to the State Environmental Commission (SEC) within ten days after the date of notice of the Department's action. (NRS 445B.340)

Signature DRAFT

**Issued by:** Jonathan McRae

Supervisor, Permitting Branch Bureau of Air Pollution Control

**Phone:** (775) 687-9337 Date: DRAFT

rb rm nl/ak 03/2011 4/13 7/13